



Handy Crimp Instructions

Step 1:

Make sure you have the proper equipment and all parts required. Use a sharp knife to strip vinyl cover (if required)



Fig #1

Step 2:

If you are using vinyl coated cable it will be necessary to strip back the coating as shown in Fig #1.

Step 3:

Insert stripped cable into Handy Crimp fitting and crimp 3 times as shown in Fig #2. Install 3 crimps 1/8" from end of fitting and 1/8" apart, rotate 90 degrees for each crimp to ensure straightness of



Fig #2

Step 4:

Attach the crimped on end fitting to connection point. Run cable to other connection point. Ensure hardware is adjusted to 2/3rds open position.

Step 5:

Attach un-crimped Handy Crimp fitting to other connection point and pull cable tightly along side. Measure for cut as shown in Fig #3.

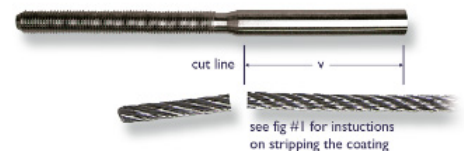


Fig #3

Step 6:

Repeat steps #2 and #3 for un-crimped end fitting.

Step 7:

All crimps must be inspected utilizing a Micrometer or Caliper to the following specifications:

1/8" Wire – 0.185

3/16" Wire – 0.265